



MATERIAL SPECIFICATIONS CURLEX® NetFree™

Materials:

Great Lakes Aspen (naturally seed free)
Biodegradable Stitching Thread

Typical Roll Sizes:

Width:	8.0 ft (2.4 m)
Length:	90.0 ft (27.4 m)
Area:	80.0 yd ² (66.9 m ²)
Weight:	58.4 lb (26.5 kg)

Description:

Curlex NetFree erosion control blanket (ECB) is a 100% biodegradable, stitched excelsior blanket that provides a temporary organic cover to reduce erosion, protect seeds, enhance germination, and hasten re-vegetation. Curlex NetFree is furnished in rolls with polyethylene wrapping to protect against the elements prior to installation, and may be ordered in Master-Paks of fifteen rolls to minimize material handling requirements. Curlex NetFree shall be manufactured in the U.S.A.

Curlex NetFree has a design soil loss ratio (event-based RUSLE C factor) of .063 and is typically suitable for slopes up to 3H:1V. Curlex NetFree is rated for channel flows up to 3.0 ft/s (0.9 m/s) and 1.0 lb/ft² (48 Pa) shear stress^a.

^a Curlex NetFree should always be installed in the same direction as anticipated flows.

Physical Properties:

Fiber:	Great Lakes Aspen (naturally seed free) Curled, interlocking fibers with barbed edges
Fiber Size:	80% of fibers a minimum of 6 in (15.2 cm) long 0.038 in ± 0.008 in wide x 0.018 in ± 0.003 in thick (0.97 mm ± 0.20 mm wide x 0.46 mm ± 0.08 mm thick)
Weight ^b :	0.73 lb/yd ² (0.40 kg/m ²) - 0% + 15% @ 22% Moisture
Thread Material:	Biodegradable
Thread Pattern:	No more than 2.0 in (5.1 cm) transverse stitch spacing

^b Weight is based on a dry fiber weight basis at time of manufacture. Baseline moisture content of Great Lakes Aspen excelsior is 22%.





MANUFACTURER'S CERTIFICATION
CURLEX® NetFree™ - Erosion Control Blanket

Manufacturer:

American Excelsior Company
831 Pioneer Avenue
Rice Lake, WI 54868
1-866-9FIBERS (1-866-934-2377)

Project Information (if applicable):

Name:

Location:

Number:

Statement

We hereby certify that the above referenced material is manufactured to meet or exceed the following specification:

Fiber:	Great Lakes Aspen (naturally seed free) Curled, interlocking fibers with barbed edges
Fiber Size:	80% of fibers a minimum of 6 in (15.2 cm) long 0.038 in ± 0.008 in wide x 0.018 in ± 0.003 in thick (0.97 mm ± 0.20 mm wide x 0.46 mm ± 0.08 mm thick)
Blanket Length:	-0 ft (m) + 2.0 ft (0.6 m)
Blanket Width:	-0 in (mm) + 1.0 in (25.4 mm)
Weight ^b :	0.73 lb/yd ² (0.40 kg/m ²) - 0% + 15% @ 22% Moisture
Thread Material:	Biodegradable
Thread Pattern:	No more than 2.0 in (5.1 cm) transverse stitch spacing

^b Weight is based on a dry fiber weight basis at time of manufacture. Baseline moisture content of Great Lakes Aspen excelsior is 22%.

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Tony Johnson – General Manager, Rice Lake

Effective Date

Note: This Certification expires, without notice, if document is updated by American Excelsior Company (AEC). Current Material Specifications and Manufacture's Certifications (MSMC) for AEC products shall be accessed from www.Curlex.com at all times.

